



## MAV 741W 2K Sealer (White)

### DESCRIPTION:

MAV 741W - 2K Sealer White multi-purpose double pack 2K sealer, with strong filling power and fine adhesion, has excellent flexibility and impact resistance which can increase gloss and build of topcoat. Smooth paint film and non-sanding application.

### COMPONENTS:

MAV 741W	2K Sealer	
MAV 7415	Fast Activator	<64°F
MAV 7416	Medium Activator	64-86°F
MAV 7417	Slow Activator	>86°F

### SUBSTRATES:

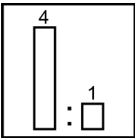
Dried and sanded existing paint film, primers and putties.

### SURFACE PREPARATION:



Remove wax, silicon or other contaminations with 3910 Degreaser.

### MIX RATIO:



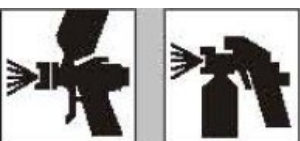
Temperature	Product	Weight	Volume
<64°F	MAV 741W	100	100
	MAV 7415	20	25
	MAV-1	20-30	20-30
64-86°F	MAV 741W	100	100
	MAV 7416	20	25
	MAV-2	20-30	20-30
>86°F	MAV 741W	100	100
	MAV 7417	20	25
	MAV-2/3	20-30	20-30

### POT LIFE:



@ 77°F  
30 minutes with MAV 7415  
45 minutes with MAV 7416/AMV7417

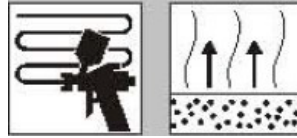
### APPLICATION:



#### Spray gun set up:

Gravity feed: 1.2-1.5mm  
3-5kg/cm<sup>2</sup>  
Siphon feed: 1.4-1.7mm  
3-5kg/cm<sup>2</sup>

Please refer to gun manufacturer for proper spray pressure recommendations.



Coats & Thickness:  
2-3 Coats, 40-60 um  
Flash off time:5-10mins between coats @ 77°F

### DRYING TIME:



@ 77°F  
4~6 hours  
@ 158°F  
30 minutes

### SANDING:

Non sanding: spray topcoat after surface drying  
Drying sanding: P400-600  
Wet sanding: P800-1000

### Re-application

After surface drying or sanding, spray topcoats.



### CLEARING:

Clean equipment immediately with solvent after application.

### Note:

- Shelf Life: 2 years in original sealed can at cool and dry place at 41-95°F.

### PHYSICAL DATA:

VOC: 4.7 lbs/gal

### FOR PROFESSIONAL USE ONLY

#### Read MSDS Before Use

**NOTE:** The information in this data sheet is based on our knowledge and the current laws. It is always the responsibility of the user to fulfill the requirements of local rules and legislations. The uncertain factors may affect the application of products, such as the condition of substrate. We do not accept any liability on loss, damage and performance of products unless we issue a special agreement. Always read the latest Material Data Sheet and the Technical Data sheet before applying the products.